

Work Order ID 86412***86412***

Page 1

Monday, July 23, 2012 9:16:34 AM

Item ID: D3821-1KIV

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Panel w/o Rotor Brake-Ivory

Start Date: 6/28/2012 Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/29/2012 Req'd Qty: 1.00

1

Customer: CU-DAR001

Reference: RMA RA111366

Approvals:

Process Plan: MUFDate: 12-07-23

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3821	REv. B

100 QC5- Inspect part completeness to step on W/O 0.00

100

QC

Quality Control

Memo

INPECT RA 111366 D2381-1KIV

PART IS SCRAP

0.00

DAS
16
8-89 12/06/13

110

0.00

110

Small Fab

Small Fab

Memo

SCRAP PART D2381-1KIV

0.00

DAS
16
8-89 12/07/23

ⓐ

120

QC21- Final Inspection - Work Order Release

0.00

120

QC

Quality Control

Memo

0.00

12/17/24

MUF
12-07-29

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

DQA: _____ Date: _____

QA Closed: _____ Date: _____

Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
Root Cause	Date	Step	Qty	Description of work order update or Non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector		
Doc/Data <input type="checkbox"/>											
Equip/Tooling <input type="checkbox"/>											
Operator <input type="checkbox"/>											
Material <input type="checkbox"/>											
Setup <input type="checkbox"/>											
Other <input type="checkbox"/>											
Process <input type="checkbox"/>											
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Picklist Print

Monday, July 23, 2012 9:16:34 AM

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Work Order ID: 86412

Parent Item: D3821-1KIV

Start Date: 6/28/2012

Required Date: 6/29/2012

Parent Item Name: Panel w/o Rotor Brake-Ivory

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev. A New Issue DL
IPP Rev. B Add Step 105 Dry Material 10/04/21 DL

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3821-1KIV Panel w/o Rotor Brake-Ivory		Manufactured	No				Each	0.0000		1			

x 1 65773 h

NCR: Yes / No

WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order: _____ Part No. _____ NCR No. _____				DISPOSITION Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Work Order Update <input type="checkbox"/>		AGAINST DEPARTMENT/PROCESS <div style="display: flex; justify-content: space-between;"> <div> Skid-tube <input type="checkbox"/> Machining <input type="checkbox"/> Thermoforming <input type="checkbox"/> Large Fab <input type="checkbox"/> </div> <div> Crosstube <input type="checkbox"/> Small Fab <input type="checkbox"/> Finishing <input type="checkbox"/> Composite <input type="checkbox"/> </div> <div> Water Jet <input type="checkbox"/> Prod. Eng. Coord. <input type="checkbox"/> Rec/Store/Packaging <input type="checkbox"/> Supplier <input type="checkbox"/> </div> <div> Engineering <input type="checkbox"/> Quality <input type="checkbox"/> Other <input type="checkbox"/> </div> </div>					
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RA 111366 D2381-1KIV

Received @ Dart June 4th, 2012 D350-567-111
Inspected @ Dart June 13th, 2012

Customer: AOG Heliservices INC
Customer Contact: Rod Kucheran
Shipped from: Kingston ON, CANADA

Instructions for RA 111366 D2381-1KIV REVB

- **Part is SCRAPED**
- It has QTY X2 1/4" Holes Drilled into it See PIC
- Need Work Order to Scrap part

Time Estimate = 1 HOUR ONLY

Departments Required: Quality Control

Pictures Attached = YES

**THIS INSTRUCTION SHEET MUST
BE ATTACHED TO THE
RESTOCKING WORK ORDER AT
ALL TIMES!!!!**

NCR: Yes / No

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